

Chapter 4 - Welding of Steel in Pipelines

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1.0 SCOPE

The chapter references the welding procedures, qualification of procedures, qualification and maintenance for welders, and inspection and testing of welds for DENC and DESC *pipeline* systems.

2.0 REGULATORY REFERENCES

49 CFR Part 192 [Subpart E](#)

API 1104 Sections 5, 6, 9, Appendix A and Appendix B (as referenced by 192)

3.0 PROCEDURE

Procedures for welding on DENC and DESC pipeline systems are found in the DENC and DESC [Welding Manual](#) (online manual).

4.0 TRAINING/QUALIFICATIONS

See the appropriate system Operator Qualification Program.

5.0 DOCUMENTATION/FORMS

System specific forms *should* be used where applicable.

[Weld Location File \(Excel\)](#)

Required documentation is included the DENC and DESC [Welding Manual](#) (online manual).

6.0 RELATED DOCUMENTS

See the DENC and DESC [Welding Manual](#) (online manual).

7.0 APPENDICES

None at this time.

(UNCONTROLLED IF PRINTED)