OPEN-GRADED FRICTION COURSE

Subsection 409.2.4, Composition of Mixture, of the Standard Specifications: Replace the table with the following table and add the sentences about tolerances.

Sieve Designation	% Passing
¾ inch	100
½ inch	85.0 - 100.0
³% inch	55.0 - 75.0
No. 4	15.0 - 30.0
No. 8	5.0 - 15.0
No. 200	0.0 4.00
Range for % Binder	5.50 - 7.00

Design and set target mix design gradations within the master range above. Field tolerances are not permitted to extend outside of the ranges for each designated sieve.

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