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FOR INFORMATION ONLY

CONSTRUCTION NOTES:

The face of tubular sections and rail curb must be plumb unless otherwise approved by the Engineer. Steel posts must be square to the top of curb. Use Type VIII epoxy mortar under post base plates if gaps larger than $\frac{1}{16}$ exist.

Bend tubes to required radius for curved rails. Shop drawings for approval are required for curved rails.

One shop splice per rail member section is permitted with minimum 85 percent penetration. The weld may be square groove or single vee groove. Grind smooth.

Round or chamfer exposed edges of rail members and rail posts must be rounded or chamfered to approximately V_{16} " by grinding. Chamfer all exposed concrete corners.

MATERIAL NOTES:

Provide ASTM A1085 or A500 Gr B for all HSS.

Provide Grade 60 reinforcing steel. Epoxy coat or galvanize all reinforcing steel if slab bars are epoxy coated or galvanized.

Galvanize all metal components of steel rail system. Apply additional coatings when shown elsewhere on the plans. When plans require paint over gavanizing, follow the requirements for painting galvanized steel in Item 445, "Galvanizing" and when field painting. Item 446, "Field Cleaning and Painting Steel". Sleeve members and anchor bolts must receive galvanization prior to installation and only field paint after installation unless directed otherwise by Engineer.

Provide 7/8" Dia ASTM F3125 Gr A325 or A449 bolts (or ASTM A193 Gr B7 or F1554 Gr 105 threaded rods with one tack welded heavy hex nut each) with one hardened steel washer (ASTM F436) placed under each heavy hex nut that conforms to ASTM A563 requirements Provide 1/2" Dia round bar U-bolts (ASTM A36) with plate washer (ASTM A36) and regular lock washers placed under hex nuts that conform to ASTM Å563 requirements. See "U-Bolt Detail". Provide Class "S" concrete. When Class "S" concrete for slab is HPC, include a minimum of 3 gallons of calcium nitrite inorganic corrosion inhibitor per cubic yard of Class "S" concrete. Provide bar laps, where required, as follows:

Uncoated or galvanized $\sim #5 = 2'-0''$ Epoxy coated ~ #5 = 3'-0"

GENERAL NOTES:

This rail has been successfully evaluated by full-scale crash test to meet MASH TL-4 criteria. This rail can be used for speeds of 50 mph and greater when a TL-3 rated guard fence transition is used. When a TL-2 rated guard fence transition is used, this rail can only be used for speeds of 45 mph and less.

This railing cannot be used on bridges with expansion joints providing more than 5" movement or on cast-in-place retaining walls, unless otherwise noted.

Rail anchorage details shown on this standard may require modification for select structure types. See appropriate details elsewhere in plans for these modifications. Submit erection drawings showing panel lengths, rail post spacing,

and anchor bolt setting, to the Engineer for approval. Average weight of railing with no overlay: 205 plf total 131 plf (Conc)

74 plf (Steel)

Cover dimensions are clear dimensions, unless noted otherwise. Reinforcing bar dimensions shown are out-to-out of bar

SHEET 4 OF 4							
Texas Department of Transportation					Bridge Division Standard		
COMBINATION RAIL TYPE C1W							
FILE: rlstd017-19.dgn	DN: TX	DOT	ск: ТхD0Т	DW:	JTR	ск: ЈМН	
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